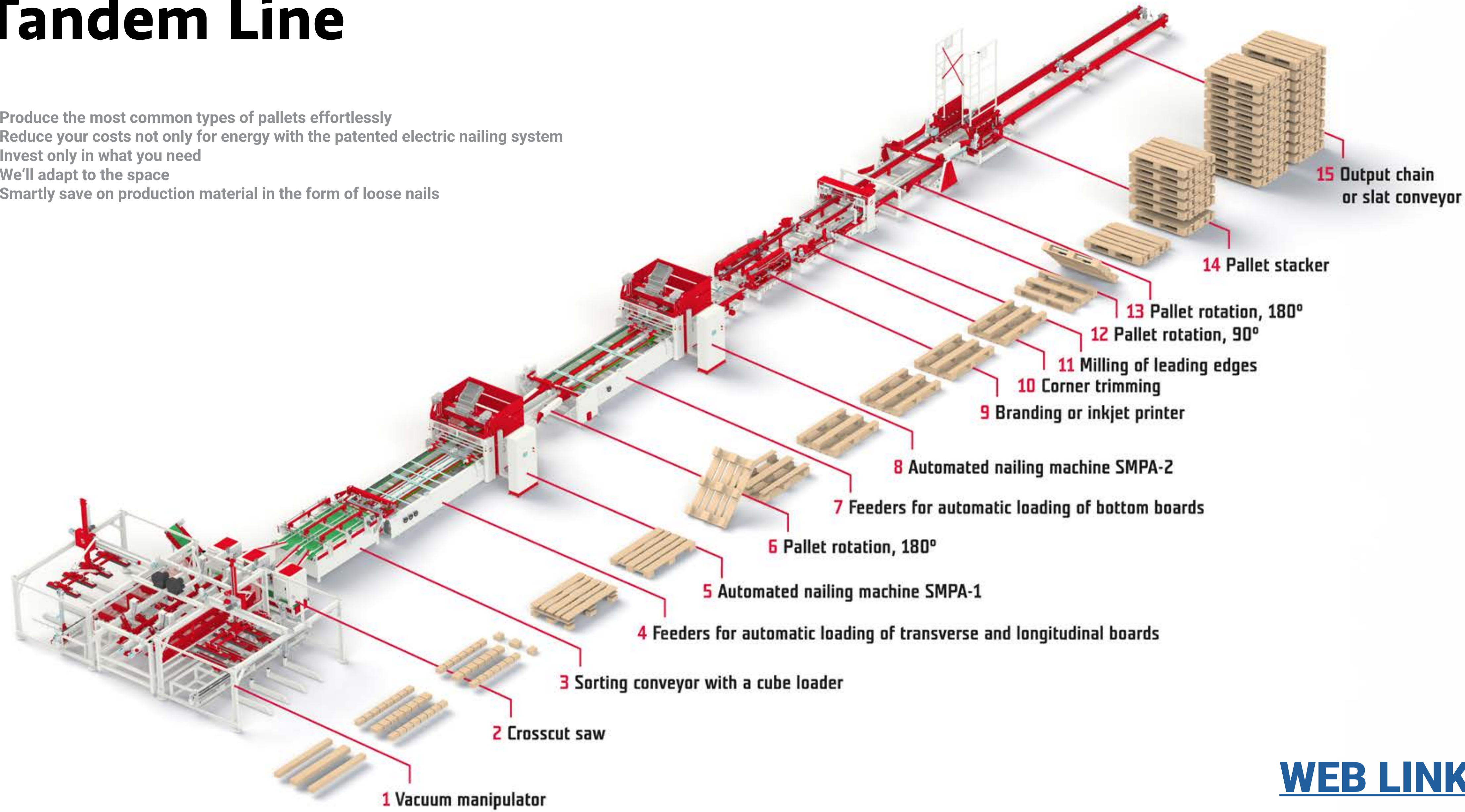


Tandem Line

- Produce the most common types of pallets effortlessly
- Reduce your costs not only for energy with the patented electric nailing system
- Invest only in what you need
- We'll adapt to the space
- Smartly save on production material in the form of loose nails



[WEB LINK](#)



PARAMETER	VALUE
FEED MATERIAL	
Cube size (W x H x D)	min. 60 x 60 x 60 mm max. 145 x 100 x 145 mm
Transverse Stringer Plates (W x H x L)	min. 60 x 16 x 600 mm max. 150 x 25 x 1 200 mm
Longitudinal top plates (W x H x L)	min. 60 x 16 x 600 mm max. 150 x 25 x 1 500 mm
Longitudinal bottom plates (W x H x L)	min. 60 x 16 x 600 mm max. 150 x 25 x 1 500 mm
PALLET DIMENSIONS	
Two-way, four-way (W x H x L)	min. 600 x 100 x 600 mm max. 1200 x 160 x 1 500 mm
PARAMETERS OF LOOSE NAILS	
Types of nails	Convex Screw Machine Smooth
Nail length min.-max.	27 - 90 mm
Shank diameter	2.5 - 4.2 mm
Head diameter	5.5 - 9 mm
Min. nail spacing	25 mm
OPERATION	
Number of employees	2 - 3
PRODUCTION CAPACITY	
Number of pallets per minute	4 - 5 pcs
CONNECTION	
Dust extraction (number of extraction points according to the composition of the line)	Ø 100 mm - 25-30 m/s
Compressed air	pressure min. 0,6 MPa - 1 MPa
Voltage	~ 3x400 V/50 Hz

	PALLET TYPES				
	4 WAY PALLETS		4 WAY PALLETS (2 OPERATION)		
EURO (EPAL)		CROSSED			
CLASSIC		PERIMETER BASE			
EVEN TOP BOARDS		DOUBLED			
FULLY DECK					
WINGED					
		2 WAY PALLETS		2 WAY PALLETS (2 OPERATION)	
CLASSIC		REVERSIBLE			
STRINGER					

Technical drawing

